



Dart Aerospace Ltd.
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K6A 1K7
Canada

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Rush

D3512-1
Job Sheet 188933



Part No: D3512-1

Job Qty: 4 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 1/17/19

Created By: Jesse White

Type: SOLD

Description:

Note: URF DWG D3512 REV.D IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM
IPP Rev:C Rev C dwg 07-12-06 DD IPP REV:D 13.12.11 ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:D
18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	1/17/19	1/17/19	0.00	0.37	Waterjet - Flow		<i>Sc 19/01/16</i>
120	QC	4 pcs	1/17/19	1/17/19	0.00	0.00	QC8		<i>38</i>
130	Brake NC	4 pcs	1/17/19	1/17/19	0.27	0.11	Brake NC 1		<i>DAS 21 38 JAN 17 2019</i>
140	QC	4 pcs	1/17/19	1/17/19	0.00	0.00	QC5		<i>21 38 JAN 17 2019</i>
150	Packaging	4 pcs	1/17/19	1/17/19	0.00	0.00	Packaging3		<i>21 38 JAN 17 2019</i>
160	QC21-SA	4 Ea	1/17/19	1/17/19	0.00	0.00	QC21		<i>21 38 JAN 17 2019</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.1600 sf (.29 ea)	100-Waterjet - Flow - 1	<i>5196471</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	29	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,300	
2	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,300 0,299	
3	Wearplate	1.240inches $\pm$ 0.030	1.270 1.210	1,238	
4	Wearplate	2.340inches $\pm$ 0.030	2.370 2.310	2,344	
5	Wearplate	3.140inches $\pm$ 0.010	3.150 3.130	3,137	
6	Wearplate	3.840inches $\pm$ 0.030	3.870 3.810	3,842	
7	Wearplate	12.605inches $\pm$ 0.010	12.615 12.595	12,604	
8	Wearplate	14.220inches $\pm$ 0.030	14.250 14.190	14,222	
9	Wearplate	0.063inches $\pm$ 0.010	0.073 0.053	0,058	

Plex 1/16/19 2:28 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____				MRB (QSI042)	
Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartero.com www.dartaerospace.com Container No: S145431 Part: D3512 - 1 Job No: 189333 Serial No/Batch: S145431 Revision: URF/D Inspector: Exp Date: Instructions: Various STC's Date: 01/16/19				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
		Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ I/O/Program ☐ Main Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					